



IND-EXPO CERTIFICATION LIMITED

INTEGRATED MANAGEMENT SYSTEMS CERTIFICATION SCHEME

SURVEILLANCE AUDIT REPORT

ISO 9001:2015

Torento Engineering (PVT) LTD

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SURVEILLANCE AUDIT REPORT – ISO 9001:2015

1. NAME OF ORGANIZATION : Torento Engineering (Pvt) Ltd			
2. ADDRESS OF HEAD OFFICE : No 2/A, Weboda East, Weboda			
3. ASSESSMENT SITE/S : Same as 2			
4. CONTACT DETAILS :			
4.1 Name :	Mr. M. D. S. Shantha	Designation :	Director
4.2 Tel :	0112972433	Mobile :	0714352842
		Fax :	
4.3 E-mail :	shantha@torento.biz		
5. NO. OF EMPLOYESS : 43			
6. APPLICABLE STANDARD : ISO 9001:2015			
7. FILE NO. :			
8. NACE CODE / SUBCATEGORY : C.28.1			
9. SCOPE OF CERTIFICATION : Activities pertaining to manufacturing Industrial machines			
10. DATE OF AUDIT & Time : 2020.12.22			
11. TYPE OF AUDIT : Surveillance II			
12. AUDIT TEAM :			
	Mr. D. N. S. Kuruppumullage		Team Leader
	Ms. Chalani Jayasuriya		Team Member
	Ms. S. P. Buddhika Sajeewani		Team Member

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13. AUDIT OBJECTIVES:

The objectives of this audit were:

- to confirm that the management system complies with all the requirements of the audit standard;
- to confirm that the organization has effectively continue the planned management system;
- to verify whether there is any changes , incidence that could adversely affect the management system

14. AUDIT CRITERIA : ISO 9001:2015

15. ANY DEVIATIONS FROM THE AUDIT PLAN AND REASONS: None

16. ANY SIGNIFICANT ISSUES IMPACTING ON THE AUDIT PROGRAMME: None

17. SIGNIFICANT CHANGES, IF ANY, THAT AFFECT THE MANAGEMENT SYSTEM OF THE COMPANY SINCE THE LAST AUDIT TOOK PLACE : None

18. AUDIT FINDINGS :

18.1 CONTEXT OF THE ORGANIZATION (4 of ISO 9001:2015):

Understanding the organization and its context (4.1 of ISO 9001:2015) :

Organization has determined the external and internal issues that are relevant to purpose and strategic direction to achieve the expected results from the quality management system. The organization is also having a mechanism to monitor and review those issues. Organization has performed an SWOT analysis to identify the internal and external issues. They have addressed the threats and weaknesses at the management review meeting including the economic crisis arising with the world pandemic situation.

Understanding the needs and expectations of interested parties(4.2 of ISO 9001:2015):

Organization has identified interested parties that can affect the quality management system. The requirements of these interested parties have been determined by the organization. Organization has a system of monitoring and reviewing information of those interested parties.

Determining the scope of the quality management system(4.3 of ISO 9001:2015):

Organization has determined its scope based on the external and internal issues, the requirement of the interested parties, the product and services offered as well as the requirements of the ISO 9001:2015 standard.

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Quality management system and its processes (4.4 of ISO 9001:2015):

Organization has established, implemented and maintained the quality management system including the processes needed and its interaction. Organization has applied all the processes required throughout the organization with required input and expected output. The organization also has established required monitoring and measurement mechanism and assigned responsibilities and authorities for each requirement. The organization reviews and evaluates these processes to achieve intended results.

18.2 LEADERSHIP(5 of ISO 9001:2015):

Leadership and commitment (5.1 of ISO 9001:2015):

The top management has demonstrated the leadership and commitment with respect to quality management system and was aware about their responsibilities to maintain an effective quality system as per the quality policy and quality objective established compatible with company context and the strategic direction of the company.

Policy (5.2 of ISO 9001:2015):

The organization has established, implemented and maintained a quality policy that can prove satisfactory application of applicable requirements and achievement of continual improvement and documented. Quality policy has been communicated well and displayed on notice boards and web pages and face book.

Organizational roles, responsibilities and authorities (5.3 of ISO 9001:2015):

Top management has delegated responsibility and authority for relevant personals and it is communicated with in the organization.

18.3 PLANNING(6 of ISO 9001:2015):

Actions to address risks and opportunities(6.1 of ISO 9001:2015):

Company has use the issues under clause number 4.1 and the requirements under 4.2 of the standard and as determine the risk and opportunities that are arising during the planning of quality management system. However company has not effectively used internal and external issues to address the risk and opportunities.(NCR)

Quality objectives and planning to achieve them(6.2 of ISO 9001:2015):

Three quality objectives have been defined and established and are in line with the strategic direction. There is a system to monitor the status of achieving the quality objectives.

Planning of Changes (6.3 of ISO 9001:2015):

Organization has a mechanism to determine the changes required to quality management system and carryout the same by planning, while considering the need for change and its expected results while ensuring the integrity of QMS.

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18.4 SUPPORT(7 of ISO 9001:2015):

Resources (7.1 of ISO 9001:2015):

General (7.1.1 of ISO 9001:2015):

Organization has provided required resources for establish, implement, maintain and continually improve the quality management system by considering capabilities and constrains of existing recourses.

People (7.1.2 of ISO 9001:2015):

Organization also has provided personnel required to effectively implement the QMS and the activities related to QMS.

Infrastructure (7.1.3 of ISO 9001:2015):

Company has provided buildings, space, required PPE for its intended operation with required utilities such as electricity, water, and information and communication technology.

Environment for the operation of processes (7.1.4 of ISO 9001:2015):

Environment for the operation of the processes has not been adequately provided. (NCR)

Ex. Fire assembly points and direction to emergency exist have not been displayed.

Monitoring and measuring resources (7.1.5 of ISO 9001:2015):

Company has provided equipment necessary to obtain valid and reliable results such as Vernier caliper, steel ruler, multi meter. This equipment has been controlled by regular inspection and by calibration and calibration reports are available. Crane scale has verified for usage.

Organizational knowledge (7.1.6 of ISO 9001:2015):

Available organizational knowledge is sufficient to provide the expected service. Opportunities are given to the staff to acquire required organizational knowledge through experience, failures and successes and also knowledge gained from experiences acquired from education, training and customers.

Competence(7.2 of ISO 9001:2015):

Organization has determined the necessary competent level of staff members based on their duties and responsibilities to avoid undesired effect on performance and effectiveness of QMS. There education, training and experience is considered for this purpose. Where ever the gap between required competence and available competence exist.

The training has been performed and training plan has been available for year 2020. *However effectiveness evaluation of the certain training has not been carried out . ex: ISO training , fire training, etc (NCR)*

Awareness (7.3 of ISO 9001:2015):

The organization has given awareness to all the staff members on quality policy and objectives and there expected contribution from them to the effectiveness to the quality management system

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including improvements.

Communication (7.4 of ISO 9001:2015):

Company has determined the internal and external communication relevant to the management system. Communication matrix available for both internal and external communication. It has been considered what, when, with whom, how and who will be communicated

Documented information(7.5 of ISO 9001:2008):

Company has identified documented information required by the standard and documents required to be apply for effectiveness of QMS. Company has established a documented information control system for both documents and records. Including distribution, retrieval, storage and preservation, control of changes, retention and disposition. All the external documents required have been identified and controlled.

18.5 OPERATION (8 of ISO 9001:2015):

Operational planning and control (8.1 of ISO 9001:2015):

Company has planed, implemented and controlled the processes required to control the service and product provision. Company has established relevant criteria for the processes and the acceptance of service and products. As well as organization has controlled planned changes and it has noticed they have been reviewed the consequences of unintended changes and actions has taken to mitigate the same.

Requirements for products and services (8.2of ISO 9001:2015):

Customer communication(8.2.1 of ISO 9001:2015):

Company has been adequately addressed customer communication as it is important to their activities. Company provides information to their customers regarding to their products. Customer complaints and enquiries have been handled in appropriate manner.

Determining the requirements for products and services (8.2.2 of ISO 9001:2015):

Company has considered about statutory and regulatory requirements when defining the requirements for product and services.

Review of the requirements for products and services (8.2.3 of ISO 9001:2015):

The customer's requirement has confirmed by the company before acceptance of the customer order and conducts review prior to committed supply product to customers.

Changes to requirements for products and services (8.2.4 of ISO 9001:2015):

When amendment is required due to customer made aware of changing requirement for products company has ensured to change such requirement and amend the relevant documented information.

Design and development of products and services (8.3 of ISO 9001:2015):

Company is produces all products according to the factory specifications and as per customer requirement .Therefore company has not engage in design and development of products.

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Control of externally provided processes, products and services (8.4 of ISO 9001:2015):
General (8.4.1 of ISO 9001:2015):

Company has ensured the control of externally provided services including outsourced processes, purchasing, etc. Evaluation, selection, monitoring of performance and re-evaluation of the performance of such activities has been carried out and documented information of those activities are retained and controlled. However Criteria for the evaluation of subcontractors and suppliers are not clearly defined.
(OB)

Type and extent of control (8.4.2 of ISO 9001:2015):

Organization has not been provided processes of the quality management system externally.

Information for external providers (8.4.3 of ISO 9001:2015):

Company has mechanism to design the requirements including the quality and level of controls including communication channels and it is being conveyed to the company when the services are obtained.

Production and service provision (8.5 of ISO 9001:2015):

Control of production and service provision(8.5.1 of ISO 9001:2015):

Production and service provision is carried out under controlled conditions.

Identification and traceability (8.5.2 of ISO 9001:2015):

Company has a mechanism to identify its products at different stages of production and Job number is issued for each product to identify the production details in case of need.

Property belonging to customers or external providers (8.5.3 of ISO 9001:2015):

Organization is not using any products belonging to customers in their processes.

Preservation (8.5.4 of ISO 9001:2015):

Company has taken necessary steps to ensure that the product manufactured is kept protected during handling, packaging, storage, transmission or transportation.

Post-delivery activities (8.5.5 of ISO 9001:2015):

One Guaranty period is given for products and service is provided when required. Any repair is carried out within the guaranty period free of charge except damages to glass component. However after the guaranty period servicing and repaired carried out only on customer request.

Control of changes (8.5.6 of ISO 9001:2015):

When changes required for production and services, company has reviewed requirement of the same and documented information has been retained under controlled condition.

Release of products and services (8.6 of ISO 9001:2015):

The company has a mechanism to release its products as per the customer request and in accordance

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with the agreement with the customer. Release of products will be authorized only after the final inspection and with the approval of the engineers.

Control of nonconforming outputs (8.7 of ISO 9001:2015):

When the product or service does not ensure required output, company has controlled to prevent their unintended use or delivery to the customers. Company has taken appropriate actions to correct the nonconformity, segregation of nonconforming product and inform the customers to prevent them from using same. The necessary documented information with regard to nonconforming products, its immediate disposition, analysis of root cause and the corrective action taken is retained.

18.6 PERFORMANCE EVALUATION (9 of ISO 9001:2015):

Monitoring, measurement, analysis and evaluation (9.1 of ISO 9001:2015):

General (9.1.1 of ISO 9001:2015):

Company has determined what needs to be monitored and measured, the methods for monitoring, measurement, analysis

Customer satisfaction (9.1.2 of ISO 9001:2015):

Customer survey, customer feedback and meeting with customer have been identified as essential requirements for the evaluation of customer satisfaction.

Analysis and evaluation (9.1.3 of ISO 9001:2015):

Organization has implemented a process to analyse and evaluate the data and evaluation obtains from monitoring and measurement activities. Such as customer complain, customer satisfaction, performance of external providers, risk analysis.

Internal audit (9.2 of ISO 9001:2015):

Internal audit has been planned once in six months and conducted as per plan. Internal audit report, internal audit plan and schedule, internal audit log and corrective action reports were available at the audit.

Management review (9.3 of ISO 9001:2015):

Management review meeting has carried out once in six months. All the inputs for conducting management review meeting minutes are stipulated in the standard have been discussed in the Management review meeting.

18.7 IMPROVEMENT (10 of ISO 9001:2015):

General (10.1 of ISO 9001:2015):

Company has determined and selected opportunities for improvement and implemented necessary actions to meet customer requirements and to increase customer satisfaction.

Nonconformity and corrective action (10.2 of ISO 9001:2015):

Company has taken necessary actions to address nonconformities and corrective actions have been implemented for such nonconformities. Company has retained documented information as evidence of

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the nature of the NC and any subsequent action taken and results of corrective action taken.

Continual improvement (10.3 of ISO 9001:2015):

Company is committed to continually improve the effectiveness of the management system through the use of quality policy, quality objectives, audit results, analysis of data, management review, and corrective implementation.

19. KEY PERSONNEL INTERVIEWED :

Name:	Designation	Responsibilities
Mr. Shantha	Director- Project coordinator	Guiding and administration
Ms Pamuditha	Directress-ISO Coordinator	QMS requirement implimentation and coordination
Mr Deshan	Network Admin	Production and development
Ms Maneesha	HR Officer	Recruitment and training

20. **APPLICABLE LEGAL REQUIREMENTS:** Labour law, Factory ordinance, Mosquito breeding act and other applicable international regulation

21. **ANY UNRESOLVED ISSUES:** None

22. **REVIEW OF PREVIOUS AUDIT REPORT & VERIFICATION OF EFFECTIVENESS OF CORRECTIVE ACTIONS FOR PREVIOUSLY IDENTIFIED NON- CONFORMITIES:** Done

23. **USE OF LOGO:** According to the terms and conditions

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24. OVERALL CONCLUSION OF THE AUDIT

Audit is based on a sampling process of the available information at the point of auditing and the audit methods used were interviews, observation of activities and review of documentation and records. With consideration to the findings identified on the report the overall conclusions of the audit are as follow:

- The management system documentation demonstrated conformity with the requirements of the audit standard and provided sufficient structure to support implementation and maintenance of the management system. YES NO
- The organization has demonstrated effective implementation and maintenance /improvement of its management system. YES NO
- The organization has demonstrated the establishment and tracking of Appropriate key performance objectives and targets and monitored progress towards their achievement. YES NO
- The internal audit program has been fully implemented and demonstrates effectiveness as a tool for maintaining and improving the management system. YES NO
- The management review process demonstrated capability to ensure the continuing suitability, adequacy and effectiveness of the management system. YES NO
- Throughout the audit process, the management system demonstrated overall conformance with the requirements of the audit standard. YES NO

25. MAJOR NON-CONFORMITIES: None

26. MINOR NON-CONFORMITIES:

01. Company has not effectively used internal and external issues to address the risk and opportunities.
02. Effectiveness evaluation of the certain training has not been carried out . ex: ISO training , fire training, etc
03. Environment for the operation of the processes has not been adequately provided. (NCR)
 Ex. Fire assembly points and direction to emergency exist have not been displayed.

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25. OPPORTUNITIES FOR IMPROVEMENT:

01. Criteria for the evaluation of subcontractors and suppliers are not clearly defined.

27. RECOMENDATION FROM AUDIT TEAM:

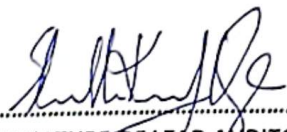
(Strike off which is not relevant)

The audit team concludes that the organization has / ~~has-not-~~ established and maintained its management system in line with the requirements of the standard and demonstrated the ability of the system to systematically achieve agreed requirements for products / services within the scope and the organization's policy and objectives.

Therefore the audit team recommends that, based on the results of this audit and the system's demonstrated state of development and maturity, management system certification be:

~~-Granted / continued the certification subjected to the completion and subsequent verification of corrective action for all major/minor non conformities raised /~~ Suspended until satisfactory corrective action is completed.

ANY OTHER COMENTS:


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SIGNATURE OF LEAD AUDITOR

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DATE

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